BXT2-19 OPERATING FUNCTIONS

STANDARD TENSION, 880 LBS MAXIMUM

MANUAL MODE:
OPERATES SAME AS PREVIOUS BXT
HOLD RED TENSION BUTTON UNTIL TOOL STALLS, THEN PRESS WELD BUTTON
ONLY MANUAL LED LIGHT IS ON

SEMI AUTOMATIC MODE:
HOLD RED TENSION BUTTON UNTIL TOOL STALLS, ONCE SET TENSION IS REACHED, THE TOOL WILL AUTOMATICALLY GO INTO THE WELD CYCLE
MANUAL AND AUTO LIGHT IS ON

FULL AUTOMATIC MODE:
PRESS RED TENSION BUTTON ONCE, TOOL WILL TENSION AND WELD ON ITS OWN
ONLY AUTO LIGHT IS ON AND FLASHING