

BXT2-19 OPERATING FUNCTIONS

STANDARD TENSION, 880 LBS MAXIMUM



MANUAL MODE:

OPERATES SAME AS PREVIOUS BXT

HOLD RED TENSION BUTTON
UNTIL TOOL STALLS, THEN PRESS WELD
BUTTON

ONLY MANUAL LED LIGHT IS ON



SEMI AUTOMATIC MODE:

HOLD RED TENSION BUTTON
UNTIL TOOL STALLS, ONCE SET TENSION
IS REACHED, THE TOOL WILL AUTO-
MATICALLY GO INTO THE WELD CYCLE

MANUAL AND AUTO LIGHT IS ON



FULL AUTOMATIC MODE:

PRESS RED TENSION BUTTON ONCE, TOOL
WILL TENSION AND WELD ON ITS OWN

ONLY AUTO LIGHT IS ON AND FLASHING