OPERATION, PARTS AND SAFETY MANUAL

SIGNODE®

DF-15

STRAP DISPENSER

IMPORTANT!
DO NOT DESTROY

It is the customer's responsibility to have all operators and servicemen read and understand this manual.

Contact your local Signode representative for additional copies of this manual.

READ ALL INSTRUCTIONS BEFORE OPERATING THIS SIGNODE PRODUCT

SIGNODE • 3620 WEST LAKE AVENUE • GLENVIEW, ILLINOIS 60025
SAFETY INSTRUCTIONS

READ THESE INSTRUCTIONS CAREFULLY.

FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN SEVERE PERSONAL INJURY.

GENERAL SAFETY CONSIDERATIONS

1. EYE INJURY HAZARD.
   Failure to wear safety glasses with side shields can result in severe eye injury or blindness. Always wear safety glasses with side shields which conform to ANSI Standard Z87.1 or EN 166.

2. CUT HAZARD.
   Handling strap or sharp parts could result in cut hands or fingers. Wear protective gloves.

3. TRAINING.
   This dispenser must not be used by persons not properly trained in its use. Be certain that you receive proper training from your employer. If you have any questions contact your Signode Representative.

4. DISPENSER CARE.
   Take good care of this dispenser. Inspect and clean it weekly. Replace any worn or broken parts.

5. WORK AREA.
   Keep work areas uncluttered and well lighted.

SAFETY PROCEDURES FOR DISPENSER OPERATION

1. Before loading a coil of strap into the dispenser, read the loading and safety instructions.
   - Install dispenser properly before using it.
   - Maintain proper footing and balance when loading dispenser.
   - Do not load dispenser when you are in an awkward position. Use proper lifting techniques when loading a coil of strap into the dispenser.
   - When mounting dispensers on wall and/or columns, use the proper Signode suspension brackets.

2. Tuck strap end back into dispenser strap roller area when not in use.

CUTTING TENSIONED STRAP

Use only cutters designed for cutting strap; never use claw hammers, crowbars, chisels, axes or similar tools. Such tools will cause the strap to fly apart with hazardous force. Before using any Signode product read its Operation and Safety manual.
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SPECIFICATIONS

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<th>MODEL</th>
<th>STRAP</th>
<th>COIL</th>
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<tbody>
<tr>
<td></td>
<td>TYPE</td>
<td>WIDTH</td>
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<tr>
<td>DF-15</td>
<td>STEEL</td>
<td>3/8&quot; TO 3/4&quot;</td>
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LOADING AND THREADING INSTRUCTIONS FOR STEEL STRAP

To load a new coil of steel strap follow the steps below:

1. Lay the dispenser down on its back and loosen the wing nut (7) by turning it counterclockwise. Remove the wing nut and the reel disc assembly (9).

2. Remove the steel liner, which has been left over from the depleted coil of strap. Remove the liner as follows:

   a. Grasp the liner with both gloved hands, placing one on each side of the locking tab. Bow the liner inward.

   b. Lift upwards to free the liner from the base flange. Hold both ends of the liner firmly and lift the tab end to disengage the lock.

   c. Allow the liner to slowly straighten before releasing either end.

3. Before installing the coil of strap, note the pay-off direction of the lead end. When the coil is mounted, the lead end should point toward the straptroller. As the strap is used the coil and flanges will rotate in the counter-clockwise direction.

4. A new coil of steel strap can now be placed in the dispenser.

   a. Wear safety glasses and gloves. Edges of the steel liner may be sharp. Use care in removing the liner. Properly discard the liner.

5. Lower the new coil over the central hub and allow it to settle into the circular indentation on the hub reel disc (8).

6. Position the three coil ties above the three small indentations. These indentations allow the ties to be removed without disturbing the coil.
7. Cut the tie closest to the lead-end of the strap and remove the cut tie.

8. The lead end is then threaded through the straptroller, as shown.

9. Cut and remove the remaining ties. Place the reel disc assembly on the coil, making sure the edge of the disc butts up against the straptroller rollers.

10. Replace and securely tighten the wing nut by turning it in the clockwise direction.

⚠️ CAUTION ⚠️

The wing nut must be tight, otherwise the wraps of the strap can become entangled.

11. When the wing nut is secure, stand the dispenser upright. Turn the lead-end back on itself and tuck it between the two central pay-off rollers of the straptroller assembly to prevent personal injury.
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<tr>
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<td>1</td>
<td>423281</td>
<td>Straptrailer</td>
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<tr>
<td>3</td>
<td>2</td>
<td>273720</td>
<td>Axle nut</td>
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<td>2</td>
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<td>4</td>
<td>001255</td>
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**WARNING**

All parts must be periodically inspected and replaced if worn or broken. Failure to do this can affect a product's operation and can result in personal injury.

*When ordering parts, please show model, part number and description.

*Standard hardware parts may be obtained from any local hardware outlet.*
PARTS LIST, STRAPROLLER, 423281

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<th>KEY</th>
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<td>Contact roller</td>
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</table>

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